

JM EPDM NR 90 MIL - FIT

Ethylene Propylene Diene Monomer Membrane with Factory Inseam Tape

Meets the requirements of ASTM D 4637, Type I

Features and Components

Membrane: Nonreinforced, cured EPDM (ethylene propylene diene monomer).

Factory Inseam Tape: For superior quality assurance and labor savings compared to field fabricated seams.

Fully Extruded: Produces fewer air voids, more uniform thickness and smoother sheets.

Vulcanization Process: Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

Membrane Formulation: Performs in extreme temperature climates and withstands differential movement (elongation).

UV-Stabilization Properties: Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

Technical Expertise: Backed by 30+ years of EPDM experience and installations.





Single Plv

Color

Black

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

HW = Heat Weldable

Ply	BUR		APP		SBS			
Julti-1	HA	CA	CA	HW	HA	CA	HW	SA
Do not use with Multi-Ply systems								

			TP0	P۱	PVC		EPDM		
SA	Single	MF	FA	MF	FA	MF	AD	BA	
	Sin		Compatible	with the s	elected Si	ngle Ply sys	tems above	е	
SA	= Self Ad	hered	MF = Mech	nanically Fa	stened	AD = Adher	ed BA	= Ballasted	

Energy and the Environment

Key: HA = Hot Applied **CA** = Cold Applied

Property	Value	
Reflectivity* (ASTM C 1549)	0.06	
Emissivity* (ASTM C 1371)	0.88	
Post-consumer Recycled Content	0%	
Pre-Consumer Recycled Content	0%	

^{*}Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

Peak Advantage® Guarantee Information

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs.

Product	Guarantee Term
When used in most JM EPDM Systems*	Up to 30 years

^{*}Contact JM Technical Services for specific systems.

Codes and Approvals





Installation/Application





for instructions.

Refer to JM EPDM Application Guides and detail drawings

Packaging and Dimensions

Roll Size (One-Sided Pre-Tape)	Roll Coverage	Factory Inseam Tape Width	
10' x 100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	4" (102 mm) & 6" (152 mm)	
Roll Size (Two-Sided Pre-Taped)	Roll Coverage	Factory Inseam Tape Width	
10' x 100' (3.05 m x 30.48 m)	1000 ft ² (92.9 m ²)	4" (102 mm) & 6" (152 mm)	
Membrane extruded in:	Milan, OH		

Storage

Shelf Life	12 months from manufacture date		
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.		
Temperature Range	60°F – 80°F (15.6°C – 26.7°C)		



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Tested Physical Properties – Membrane

Physic	al Property	ASTM Test Method	Standard for ASTM D 4637, Type I	JM EPDM NR 90 mil - FIT System
	Tensile Strength (psi)	D 412	> = 1305	1604
	Elongation, Ultimate (%)	D 412	>= 300	426
ngth	Tensile Set (%)	D 412	<= 10	0.4
Strength	Tear Resistance (lbf/in.)	D 624	> = 150	171
	Dynamic Puncture Resistance, 5J, Type I	D 5635	pass	pass
	Static Puncture Resistance, 44.1 lbf, Type I	D 5602	pass	pass
	Overall Sheet Thickness (in.)	D 751	+/- 10%	pass
evity	Brittleness Point (°F)	D 2137	<=-49	pass
Longevity	Ozone Resistance	D 1149	pass	pass
	Water Absorption (mass %)	D 471	<=8	0.4
	Heat Aged 670 hrs @ 240°F	D 573		
Heat Aged Performance	Tensile Strength (psi)	D 412	> = 1205	1461
Heat Aged erformance	Elongation, Ultimate (%)	D 412	> = 200	284
He	Tear Resistance (lbf/in.)	D 624	> = 125	145
	Linear Dimensional Change (%)	D 1204	< +/- 1	0.4
ing	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155		
Weathering Performance	Visual Inspection	_	pass	pass
We	Elongation, Ultimate (%)	D 412	>= 200	394

Physical Properties – Factory Inseam Tape

Physical Property	JM EPDM NR 90 mil - FIT System		
Base	Rubber/Butyl polymer		
Color	Black		
Solvents	None		
Percent Solids	100%		
Cure State	Partially Cured		
Thickness	25 mils ± 5 mils		
Width	4" (102 mm) & 6" (152 mm)		
Release Liner	Polyester		